

General Application Guidelines Sikafloor[®] Marine Litosilo N



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Innovation & since Consistency 1910

Application Steps

Preconditions

- \Rightarrow Use this application guideline in conjunction with the current Product Data Sheet
- \Rightarrow Use protection according to the Safety Data Sheet
- \Rightarrow Application only by trained persons
- \Rightarrow Keep the bags with Sikafloor[®] Marine Litosilo N in a dry place
- ⇒ Application only on Rockwool
- ⇒ Ambient and substrate temperature between 5°C (40°F) and 35°C (95°F)
- ⇒ Bag size: 20 kg

Consumption (approximate)					
Layer thickness	25 mm	35 mm	40 mm	50 mm	
Bags required per m ²	1.7	2.3	2.6	3.3	

1	Clean the steel or aluminum deck with a broom.	
2	Apply the Rockwool slaps avoiding space between them.	
3	Apply a foam tape around the wall to avoid short circuit between flooring system and structure.	
4	Place some hard boards on the Rockwool to avoid damaging it while applying Sikafloor [®] Marine Litosilo N. <i>Reinforce door openings and end of stair</i> <i>cases with a steel plate (1 mm)</i>	



5	To get a homogeneous mortar, mix one bag of Sikafloor [®] Marine Litosilo N with cold potable water (between 4.6 and 5.4 liters / 23 - 27%) depending on the consistency you need. $20 \text{ kg bag} \Rightarrow 4.6 - 5.4 \text{ liter of potable water}$	Potable water	
6	Apply the mortar with a trowel or straight edge. Respect working time of max. 20 min. Keep the hardboards in place during the application		20 min
7	If the job cannot be finalized within a working day a wooden beam is to be used to get a strait joint without spillage on the unfinished floor.		
8	Apply Litosilo on top of the steel plate in the door opening and end of staircases.		
9	Clean tools immediately with water.		



10	Allow the floor to cure for at least 24 hours (do not walk on it for 16 hours). <i>Protect against freezing, direct heat/sunshine</i> <i>and draught.</i> Close doors and windows and cover openings with plastic foil.	24 h	
12	If the surface is not completely even, grind the uneven areas and vacuum clean it prior the final covering.	26	
13	Ensure that Sikafloor [®] Marine Litosilo N is fully dry (max. humidity 4%) before any subsequent application of vinyl's, coatings etc.	4%	

Procedure

Determination of the floor dryness (according to ASTM D 4263)

- 1. Put a PE-plastic foil of about 1 m² on the surface of the applied floor
- 2. Tape the perimeter and leave for one day
- ⇒ The curing is complete if there is no water condensation on the foil or a visible color difference between covered and uncovered surface.





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