

# 3M™ 1-Step Paint Finishing System - *a step toward the perfect finish*

## Defect Removal 1500 or 2000



To remove dirt nibs and level excess surface texture over large or small areas use one of the following fine grade 3M abrasives:

**3M™ Purple Finishing Film Hookit™ Disc, P1500, 30667**

**3M™ Purple Finishing Film Hookit™ Disc, P2000, 30666**

**3M™ Trizact™ Clear Coat Sanding, 1500, 02088**

- When using a Purple Finishing Film Disc, use dry and sand with light pressure to highlight surface defects
- Sand out highlighted defects and match surface texture using 3M™ Trizact™ Clear Coat Sanding, 1500, 02088
- When using 3M™ Trizact™ Clear Coat Sanding Disc, dampen disc and entire area with water to be sanded.



## Scratch Refinement 3000



To reduce compounding time, refine the scratches left after the first step using the following 3M abrasives.

**3M™ Trizact™ Hookit™ Foam Disc, 3000, 02085**

- Use to reduce compounding time
- Dampen disc and entire area to be sanded
- To thoroughly remove previous scratches go over each area **5** times



## Micro Scratch Refinement 8000



For the best results and the ultimate finish, further refine the 3000 scratches using the following 3M abrasive:

**3M™ Trizact™ Hookit™ Foam Disc, 8000, 30806**

- Use to eliminate compounding time
- Dampen disc and entire area to be sanded
- To thoroughly remove previous scratches go over each area **5** times

*\*3000 abrasive is required prior to using 8000 abrasive*



## 1-Step Finishing Material & Pads



To remove the final sand scratches from the Micro Scratch Refinement step and bring up a high gloss finish, use 1-Step Finishing Material and Pads:

**3M™ Perfect-It™ 1-Step Finishing Material, 33039**

**3M™ Perfect-It™ 1-Step Finishing Pad, 33035**

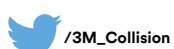
**3M™ Perfect-It™ 1-Step Foam Finishing Pad, 6 in., 33034**

- Use medium pressure to remove abrasive scratches
- For the best finish, use light pressure on the last passes
- Work a 2' x 2' area at a time
- Suggested buffer speed: 1,200 – 2,000 rpm
- Wipe with a yellow 3M™ Perfect-It™ Detail Cloth, 06016



**✓ NO MORE  
COMPOUNDING**

## 3M™ Perfect-It™ 1-Step Paint Finishing System



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## Optional Assistance



For optional assistance with fine swirls or towel wipe marks on dark colored vehicles, use the following 3M polish and pads with medium pressure.

**3M™ Perfect-It™ Ultrafine Machine Polish, 06068**

**3M™ Perfect-It™ Ultrafine Polishing Pad, 05708**

**3M™ Perfect-It™ Ultrafine Polishing Pad, 33286**

- To produce the finest finish, polish with light pressure
  - DO NOT BUFF DRY - leave a wet film on the surface
  - Suggested buffer speed: 1,200 – 2,000 rpm
  - Wipe with a blue 3M™ Perfect-It™ Detail Cloth, 06020

